



Bergamid™ B70 NC033

Polyamide 6

Key Characteristics

Product Description	
PA6 modified compounding	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Appearance	• Natural Color
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	8700 psi	60.0 MPa	ISO 527
Flexural Modulus ³	305000 psi	2100 MPa	ISO 178
Flexural Stress ³	10200 psi	70.0 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	0.71 ft·lb/in ²	1.5 kJ/m ²	ISO 179

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	212 to 248 °F	100 to 120 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	464 to 536 °F	240 to 280 °C
Mold Temperature	194 to 248 °F	90 to 120 °C

Injection Notes	
Injection Pressure: MED-HIGH	
Hold Pressure: MED-HIGH	
Screw Speed: MODERATE	
Back Pressure: LOW	

Notes

¹ Typical values are not to be construed as specifications.

² 2.0 in/min (50 mm/min)

³ 0.079 in/min (2.0 mm/min)

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